

## CLAIMS

1 1. A method for making a spiral fuel body for a layered candle, the candle having a  
2 wick inserted in the fuel body, the method comprising:

3 (a) pouring sequentially in time a plurality of layers of a liquefied candle fuel  
4 into a mold and cooling each of the layers to a non-liquid state, before pouring the fuel  
5 for a subsequent layer onto a preceding non-liquid layer, to bond the layers into a unitary  
6 sheet of candle fuel;

7 (b) removing the sheet of candle fuel from the mold; and

8 (c) rolling the sheet into the spiral fuel body.

1 2. The method in accordance with claim 1, wherein two layers are poured into the  
2 mold.

1 3. The method in accordance with claim 1, wherein more than two layers are poured  
2 into the mold.

1 4. The method in accordance with claim 1, wherein the liquefied candle fuel is  
2 poured in unequal amounts to vary a thickness of each of the layers.

1 5. The method in accordance with claim 1, wherein the layers have a different  
2 coloring agent.

1 6. The method in accordance with claim 1, wherein the layers have a different  
2 scenting agent.

1 7. The method in accordance with claim 1, wherein multiple wicks are inserted by  
2 placing the wicks on the sheet and rolling the sheet from an end to provide a candle with  
3 multiple wicks.

1 8. The method in accordance with one of claims 1-6, in which the wick is inserted  
2 by placing the wick on the sheet near an end and rolling the sheet from said end.

1 9. The method in accordance with claim 8, wherein the sheet is hand-rolled.

1 10. The method in accordance with one of claims 1-6, in which the wick is inserted  
2 by forming at least one hole in the spiral fuel body and placing the wick in the hole.

1 11. The method in accordance with claim 10, wherein the hole is formed substantially  
2 perpendicular to the layers.

1 12. The method in accordance with claim 10, wherein the hole is formed substantially  
2 parallel to the layers.

1 13. The method in accordance with claim 5, wherein the liquefied candle fuel is  
2 poured in unequal amounts to vary a thickness of each of the layers.

1 14. The method in accordance with claim 13, wherein the layers have a different  
2 scenting agent.

1 15. A quadrangular elongated mold for fabricating a tapered rolled layered candle, the  
2 mold comprising:

3 (a) a bottom wall, opposing sidewalls, and opposing end walls, one of the  
4 sidewalls and one of the end walls being formed at an obtuse angle relative to the bottom  
5 wall; and

6 (b) the opposing sidewalls longitudinally extending in non-parallel  
7 relationship to each other.

1 16. The mold in accordance with claim 15, wherein the sidewall opposite the sidewall  
2 at an obtuse angle extends upwardly substantially perpendicular to the bottom wall.

1 17. The mold in accordance with claim 16, wherein the end wall opposite the end  
2 wall at an obtuse angle extends upwardly substantially perpendicular to the bottom wall.

1 18. The mold in accordance with claim 15, wherein the end wall opposite the end  
2 wall at an obtuse angle extends upwardly substantially perpendicular to the bottom wall.

1 19. The mold in accordance with claim 17, wherein the aspect ratio of the sidewalls  
2 relative to the end walls is about 10.

1 20. The mold in accordance with claim 19, wherein the mold has a depth of about one  
2 half inch.